

# Material Safety Data Sheet

## ALLENE

Revision 9/04

### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Advanced Gas Technologies  
1401 Stauffer Road  
Palm, PA 18070.

Telephone Number: (215) 541-4116

MSDS IDENTIFICATION CODE / NUMBER: PD

#### EMERGENCY TELEPHONE NUMBER

CHEMTREC (800) 424-9300

**PRODUCT NAME:** ALLENE

**CAS NUMBER:** 463-49-0

**CHEMICAL FAMILY:** Diolefin hydrocarbon, Diene

**CHEMICAL FORMULA:** C<sub>3</sub>H<sub>4</sub>

**SYNONYMS:** (LPG) PROPADIENE, 1,2,PROPADIENE  
LIQUIFIED PETROLEUM GAS

### 2. COMPOSITION / INFORMATION ON INGREDIENTS

INGREDIENT NAME	EXPOSURE LIMITS	CONCENTRATION PERCENT BY WEIGHT
ALLENE	ACGIH-TLV-TWA: D Simple Asphyxiant Maintain oxygen levels above 19.5%	85 to 99.0
CAS NUMBER: 463-49-0	OSHA PEL-TWA: 1000ppm (Final) IDLH: N/A	

### 3. HAZARDS IDENTIFICATION

NO DATA GIVEN

### 4. FIRST AID MEASURES

#### EYES

IMMEDIATELY FLUSH with tepid water in large quantities, or with sterile saline solution. Seek medical attention as soon as possible. DO NOT USE HOT WATER!

AGT International, Unit 18 Towers Close, Crewe, CW2 6QF, UK  
Tel: +44 1270 669289, Fax +44 1270 650784, email@agti.biz  
www.agti.biz

**SKIN**

For dermal contact or frostbite, flush affected area with lukewarm water. DO NOT USE HOT WATER. A physician should see the patient promptly if the cryogenic "burn" has resulted in blistering of the dermal surface or deep tissue freezing. Seek medical treatment as soon as possible.

**INGESTION**

Treat in a manner similar to skin contact.

**INHALATION**

PROMPT MEDICAL ATTENTION IS MANDATORY IN ALL CASES OF OVEREXPOSURE. RESCUE PERSONNEL SHOULD BE EQUIPPED WITH SELF CONTAINED BREATHING APPARATUS.

Conscious persons should be assisted to an uncontaminated area and inhale fresh air. Quick removal from the contaminated area is most important. Unconscious persons should be moved to an uncontaminated area, given artificial resuscitation and supplement oxygen. Further treatment should be symptomatic and supportive.

**5. FIRE FIGHTING MEASURES**

**FLAMMABLE PROPERTIES**

**FLASH POINT:** N/A

**AUTOIGNITION:** N/A

**LOWER EXPLOSIVE LIMIT (%) :** 2.16

**UPPER EXPLOSIVE LIMIT (%) :** 11.5

**FIRE AND EXPLOSION HAZARDS**

Allene is heavier than air and may travel a considerable distance to a source of ignition. Should flame be extinguished and flow of gas continue, increase ventilation to prevent flammable mixture formation in low areas or pockets. May rapidly form explosive mixtures in air.

Electrical Classification: Class 1, Group D.

**EXTINGUISHING MEDIA**

Water, Carbon dioxide, Dry chemical. Use water spray to cool fire exposed containers.

**FIRE FIGHTING INSTRUCTIONS**

If possible, stop the flow of propane using a remote valve. Never enter a flammable atmosphere. Use water spray to cool surrounding containers.

**6. ACCIDENTAL RELEASE MEASURES**

Evacuate all personnel from affected area. Use appropriate protective equipment including self contained breathing apparatus and fire turnout gear. If leak is in user's equipment, be certain to purge piping with an inert gas prior to attempting repairs. If leak is in container or container valve, contact CHEMTREC for emergency assistance or call Advanced Gas Technologies.

**7. HANDLING AND STORAGE**

**HANDLING AND STORAGE PRECAUTIONS**

Use only in well-ventilated areas. Valve protection caps must remain in place unless container is secured with valve protection outlet piped to use point. Do not drag, roll or slide cylinders. Use a suitable hand

### **Page 3: Allene Continued**

truck for cylinder movement. Use a pressure reducing regulator when connecting cylinder to lower pressure (<250 psig) piping or systems. Do not heat cylinders by any means to increase the discharge rate of product from the cylinder. Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder.

Protect cylinders from physical damage. Store them in a cool, dry, well-ventilated area of non-combustible construction, away from heavy trafficked areas and emergency exits. Do not allow the temperature where cylinders are stored to exceed 130 F. Cylinders should be stored upright and firmly secured to prevent falling or being knocked over. Full and empty cylinders should be segregated. Use a "first in - first out" inventory system to prevent full cylinders from being stored for excessive periods of time. Post "NO SMOKING OR OPEN FLAMES" signs in the storage or use area. There should be no source of ignition in storage or use area.

For additional storage recommendations, consult Compressed Gas Association's Pamphlets P-1, P-14, and safety bulletin SB-2.

Earth-ground and bond all lines and equipment associated with the propane system. All electrical equipment should be non-sparking or explosion proof.

Compressed gas cylinders should not be refilled except by qualified producers of compressed gases. Shipment of a compressed gas cylinder which has not been filled by the owner or with his (written) consent is a violation of Federal Law (49CFR)

Never carry a compressed gas cylinder or a container of a gas in cryogenic liquid form in a enclosed space such as a car trunk, van or station wagon. A leak can result in a fire, explosion, asphyxiation or a toxic exposure.

## **8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

### **ENGINEERING CONTROLS**

Use laboratory hood with forced ventilation for small quantities. Use local exhaust to prevent accumulation above the exposure limit. Mechanical systems must be in accordance with electrical codes.

### **EYE / FACE PROTECTION**

Safety goggles or glasses

### **SKIN PROTECTION**

Plastic, leather or rubber gloves to protect against frostbite.

### **RESPIRATORY PROTECTION**

Positive pressure air line with mask or self contained breathing apparatus should be available for emergency use and routine use when exposure levels are above exposure limits.

### **OTHER / GENERAL PROTECTION**

Safety shoes.

## **9. PHYSICAL AND CHEMICAL PROPERTIES**

### **APPEARANCE**

A colorless gas shipped as a liquefied gas under its own vapor pressure.

**Page 4: Allene Continued**

**ODOR**

Sickening, sweet odor

**BASIC PHYSICAL PROPERTIES**

**BOILING POINT:** -30.1 F -34.5 C  
**MELTING POINT:** -213.3 F -136.3 C  
**VAPOR PRESSURE:** 102psig @70 F  
**VAPOR DENSITY (AIR=1):** 1.41  
**SOLUBILITY (H2O):** Negligible

**10. STABILITY AND REACTIVITY**

**STABILITY:** Stable

**INCOMPATIBLE MATERIALS**

Oxidizers.

**HAZARDOUS DECOMPOSITION PRODUCTS**

Carbon dioxide, Carbon monoxide if sufficient oxygen is present.

**11. TOXICOLOGICAL INFORMATION**

**EYE EFFECTS**

Contact with liquid may cause tissue freezing and cryogenic "burns" causing pain and irritation..

**SKIN EFFECTS**

Contact with evaporating liquid can cause cryogenic "burn" or frostbite. Frostbite effects are a change in color of skin to gray or white, possibly followed by blistering.

**ACUTE ORAL EFFECTS**

Contact of mucous membrane with liquid may cause tissue freezing and cryogenic burns, although ingestion is unlikely.

**ACUTE INHALATION EFFECTS**

Allene is a simple asphyxiant . Oxygen levels should be maintained at greater than 19.5 percent at normal atmospheric pressure which is equivalent to a partial pressure of 135 mm Hg.

High concentrations of Allene so as to exclude an adequate supply of oxygen to the lung causes dizziness, deeper breathing due to air hunger, possible nausea and eventual unconsciousness.

The toxicity of Allene has not been fully investigated. It may have slight narcotic properties. The major hazard is the exclusion of an adequate supply of oxygen to the lungs.

**12. ECOLOGICAL INFORMATION**

NO DATA GIVEN

**13. DISPOSAL CONSIDERATIONS**

Do not attempt to dispose of waste or unused quantities. Return in the shipping container PROPERLY LABELED, WITH ANY VALVE OUTLET PLUGS OR CAPS SECURED AND VALVE PROTECTION CAP IN PLACE TO Advanced Gas Technologies.

**14. TRANSPORT INFORMATION**

**PROPER SHIPPING NAME:** Propadiene, Stabilized

**HAZARD CLASS:** Flammable Gas

**DOT IDENTIFICATION NUMBER:** UN 2200

**DOT SHIPPING LABEL:** Flammable Gas

OR:

**PROPER SHIPPING NAME:** Liquefied Petroleum Gas

**HAZARD CLASS:** Flammable Gas

**DOT IDENTIFICATION NUMBER:** UN 1075

**DOT SHIPPING LABEL:** Flammable Gas

**15. REGULATORY INFORMATION**

**SARA TITLE III NOTIFICATIONS AND INFORMATION**

SARA TITLE III - HAZARD CLASSES: Acute Health Hazard  
Fire Hazard  
Sudden Release of Pressure Hazard

**16. OTHER INFORMATION**

**NFPA HAZARD RATING - HEALTH** 1 Slight  
**FIRE** 4 Extreme  
**REACTIVITY** 0 Negligible

**MSDS IDENTIFICATION CODE / NUMBER: PD**

**DISCLAIMER OF EXPRESSED AND IMPLIED WARRANTIES**

Although reasonable care has been taken in the preparation of this document, we extend no warranties and make no representations as to the accuracy or completeness of the information contained therein, and assume no responsibility regarding the suitability of this information for the user's intended purposes or for the consequences of its use. Each individual should make a determination as to the suitability of the information for their particular purpose(s).